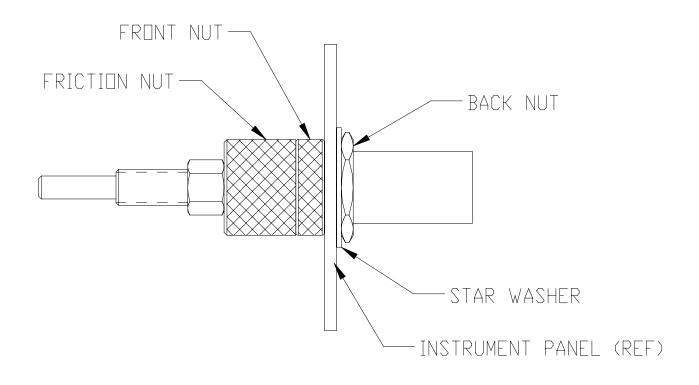
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SUPPLEMENTAL PROCEDURES

FINAL COCKPIT ASSEMBLY INSTRUCTIONS

- 1 TIGHTEN FRICTION NUT TO MAXIMUM FRICTION POSITION.
- 2 ADJUST FRONT NUT UNTIL IT IS LIGHTLY CONTACTING FRICTION NUT.
- 3 TIGHTEN BACK NUT AS SPECIFIIED IN APPLICABLE RAYTHEON/BEECHCRAFT MAINTENANCE/SHOP MANUAL INSTRUCTIONS.

